

Work Order ID 79592

January-30-12 7:02:30 AM

slp ASAP
79592

Page 1

Item ID: D350-636-047

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Training Wearplates Installation, LH/RH

Start Date: 1/30/12 Start Qty: 2.00

2

Cust Item ID:

Required Date: 2/02/12 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D350-636

1

SP

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-047 CHG003

5/2/02/25

MLJ 12/01/30

(2)

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

SP 12-01-30

115

QC4- 100% Inspect kits for completeness

0.00

115

QC

Memo

0.00

Quality Control

5/2/02/25

(12)

Work Order ID 79592

79592

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January-30-12 7:02:30 AM

Item ID: D350-636-047

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Training Wearplates Installation, LH/RH

Start Date: 1/30/12 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 2/02/12 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-047								
	Location: <u>62</u>								
	PPP Rev: <u>C</u>								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

012-03-5
(2)

Picklist Print

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Page 1

Work Order ID: 79592

Parent Item: D350-636-047

Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 1/30/12

Required Date: 2/02/12

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC IPP Rev:B 11.04.14 ecn11-553
DD verf:EC IPP REV:C AS PER ECN 11-603 JLM 11.07.07 VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S 2 D4154-041 Wearplate Assembly		Manufactured	No			110	Each	1.0000	1	2		B77007	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP001		1							
				71442		1							
S 2 AN3C36A BOLT		Purchased	No			110	Each	133.0000	4	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		4							
				101261		4							
				ST353		129							
				116590		0							
				119083		2							
				119324		92							
				119530		10				8x			
				120446		25							
S 2 AN3C37A BOLT		Purchased	No			110	Each	199.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST354		199							
				116874		11							
				117010		2							
				118709		50							
				119324		25							
				119531		36				2x			
				120308		25							
				120422		50							

2x

Picklist Print

January-30-12 7:02:30 AM

Page 2

Work Order ID: 79592

Parent Item: D350-636-047

Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 1/30/12

Required Date: 2/02/12

Start Qty: 2.00

Required Qty: 2.00

AN3C42A Purchased No

110 Each 37.0000

1

BOLT

Location

Loc Qty

Loc Code

ST354

37

106176

1

118131

11

119673

25

SP²

SP

NAS1149C0363R

Purchased No

110 Each 3,685.0000

10

Washer

Location

Loc Qty

Loc Code

ST297

3685

114742

3685

20x

SP

SP

MS21043-3

Purchased No

110 Each 1,168.0000

5

Nut

Location

Loc Qty

Loc Code

FG

72

103691

72

ST300

563

119901

563

10x

ST301

533

118077

2

118614

441

118686

30

119758

60

SP

SP

D3873-1

Manufactured No

110 Each 369.0000

8

Bushing

Location

Loc Qty

Loc Code

ST067

369

64760

1

68247

4

73829

19

73830

2

78017

343

SP 12-01-30

SP

11x

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Shop Packet Print

Page 2

Picklist Print

January-30-12 7:02:30 AM

Page 3

Work Order ID: 79592

Parent Item: D350-636-047

Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 1/30/12

Required Date: 2/02/12

Start Qty: 2.00

Required Qty: 2.00

S
72

D4171-1
Bushing

Manufactured No

110 Each 12.0000

1 B77008 SP.

Location

Loc Qty

Loc Code

ST135

12

77008

12

Manufactured No

Each 4.0000

74 8 B77893 SP.

S
52

D4170-3
Bushing

Location

Loc Qty

Loc Code

ST135

4

69842

4

Purchased No

110 Each 55.0000

4x SP 12-01-30 SP

S
42

AN3C34A
BOLT

Location

Loc Qty

Loc Code

ST353

55

116075

35

117514

20

2x

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by ASAP

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Page 1

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N900040100

Setup Start ***NS1***

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Stop ***NS2***

Item Name: Training Wearplates Installation, LH/RH

Start Date: 1/30/12 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 2/02/12 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-636

1

100

0.00

100

DC

DOCUMENT CONTROL

0.00

Memo

Document Control

Photocopy bluefile & type labels per PPPD350-636-047 CHG003

M.L.J 12/01/30
(2)

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

115

100% Inspect kits for completeness

0.00

115

QC

Memo

0.00

Quality Control

8.0 PARTS LIST (D350-636-015/-016/-017/-018/-047 KITS)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
	X					D350-636-015	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
		X				D350-636-016	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
			X			D350-636-017	SKIDTUBE INSTALLATION, LH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
				X		D350-636-018	SKIDTUBE INSTALLATION, RH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
					X	D350-636-047	TRAINING WEARPLATE KIT (LH/RH)
1	1					D4168-041	SKIDTUBE ASSEMBLY, LH
1		1				D4168-042	SKIDTUBE ASSEMBLY, RH
1			1			D4168-043	SKIDTUBE ASSEMBLY, LH
1				1		D4168-044	SKIDTUBE ASSEMBLY, RH
*1	1					D4168-1	SKIDTUBE WELDMENT, LH
*1		1				D4168-2	SKIDTUBE WELDMENT, RH
*1			1			D4168-3	SKIDTUBE WELDMENT, LH
*1				1		D4168-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN960C816L	WASHER (OR NAS1149C0832R)
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN960JD816	WASHER (OR NAS1149C0863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN6C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN960C10L	WASHER (OR NAS1149C0332R)
*20B	4	4	4	4		NAS1515H3L	WASHER
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY

(CONTINUED ON NEXT PAGE)

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*90	1	1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4	4	AN3C36A	BOLT ¹
91B	1	1	1	1	1	AN3C37A	BOLT ²
91C	1	1	1	1	1	AN3C42A	BOLT ³
*92	7	7	7	7	8	AN960C10	WASHER (OR NAS1149CO363R)
92A			1	1		AN960C10	WASHER (OR NAS1149CO363R) ³
*93	4	4	4	4	4	MS21043-3	NUT
*94	7	7	7	7	8	D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING ³
*95	1	1	1	1	1	D4171-1	BUSHING ⁴
96					4	D4170-3	SPACER
*97	1	1	1	1	1	AN3C34A	BOLT
*98	2	2	2	2	2	AN960C10	WASHER (OR NAS1149CO363R)
*99	1	1	1	1	1	MS21043-3	NUT

* PART OF D4168-041/-042/-043/-044

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

¹ QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS² HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS³ HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS⁴ HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS

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Revision: I

Date: 10.10.25